



Armaturen-Service Alms GmbH



**Since 1984**  
Your specialist for  
industrial valves.

- Manufacture
- Modification
- Repair & Service

AUTHORIZED  
WORKSHOP

**LESER**

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## OUR SERVICES

MANUFACTURE • MODIFICATION • REPAIR &amp; SERVICE



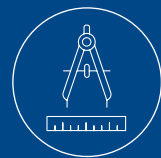
More than 40 years of experience in the manufacture, modification, conversion, repair and reconditioning of industrial valves



Oil and grease-free service



Approved authorized specialist company (LARC) for the maintenance, servicing and repair of LESER safety valves (LESER Global Standards LGS 0513)



Test certificates, technical drawings and documentation



Modern CNC machining center and in-house test benches



Extensive stock of valves and primary materials for maximum flexibility and short-term availability



Extensive certifications in accordance with current regulations



Qualified and experienced team of > 35 employees

## CERTIFICATIONS &amp; APPROVALS

QUALITY IS OUR SYSTEM. WE ARE ISO CERTIFIED.

DIN EN  
ISO 9001TÜV DGRL  
HPODIN EN  
ISO 3834SCC  
2011LESER  
LGS 0513TÜV DGRL  
2014/68/EU MODUL H





## MANUFACTURE

We produce high-quality sight glasses, heating jackets and insulating attachments in our production facility. Thanks to our many years of experience and expertise, we guarantee quality products "Made in Germany".

Our quality management ensures that every step of the production process is controlled and monitored.

From the selection of materials to the final inspection before dispatch, we ensure that our products meet the highest quality standards and offer reliable solutions for a wide range of applications.

- Flow sight glasses according to DIN and ASME standards DN15-DN150 in carbon steel 1.0619 / WCB, stainless steel 1.4408/ CF8M
- Production of heating jackets
- Production of insulating attachments for high and low (cryogenic) temperatures



## MODIFICATION

As a specialist in valve modification, we offer flexibility and extensive expertise in all aspects of modifications, custom-made products and valve conversions. With our expertise, we guarantee our customers first-class solutions for their individual requirements.

### Excerpt from our service catalog:

- Creation of special throttle and relief cones, cones with PTFE sealing ring
- Special machining of valve connections, e.g. special weld ends, machining according to customer requirements
- Conversion to special packings and seals
- Attachment of:
  - > Manual indicators and limit switches
  - > Interlocks and sprockets
  - > Seal water connections
- Installation of all gearbox types regardless of manufacturer (worm gearboxes, bevel gear-boxes, spur gearboxes)
- Construction of drives (pneumatic, electric, hydraulic)
- Installation of spindle and switching shaft extensions, sprockets and interlocks
- Delivery of installation fittings with floor pillar or road cap as well as tank pass-throughs





## REPAIR & SERVICE

Our range of services also includes the repair and maintenance of valves. Our experienced technicians are highly trained and have the necessary expertise to maintain and repair valves professionally.

### Excerpt from our service catalogue:

- Servicing, maintenance and repair of Leser safety valves (Leser Authorized Repair Center)
- Reconditioning of valves already in use, including renewal of the surface protection and a function and leak test on our own test benches
- On-site service to identify and rectify damage directly at the installation site if necessary



## STRONG PARTNER FOR INDUSTRIAL VALVES: AVA AND ASA OFFER COMPREHENSIVE SERVICE FROM A SINGLE SOURCE

As ASA, an AVA Group company, we are proud of our strong partnership with AVA Armaturen Vertrieb Alms GmbH.

AVA brings more than 50 years of experience in the procurement and trading of industrial valves and has a first-class international supplier network and high stock levels. These resources enable us to offer our customers high availability and fast deliveries. The key benefit for our customers is that they receive a comprehensive service from a single source that is tailored to their individual requirements. Together, we offer solid expertise in the procurement, use and modification of industrial valves as well as a comprehensive understanding of the specific needs of the industry.

We are part of a strong partnership that offers a unique range of services and carries out complex valve projects. Our valve solutions make a contribution to sustainable and economical plant optimization.

That's why our motto is: Share your visions with us. From development to production and modification through to maintenance we can realize innovative valve solutions.

## Two strong partners for industrial valves



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